

HP Jet Fusion 3D Printing Solution

Reinventing prototyping and manufacturing



The HP Jet Fusion 3D printing solution reinvents how you prototype and produce functional parts, delivering quality output, up to 10 times faster¹ at half the cost²



Superior, consistent part quality

- Get extreme dimensional accuracy and fine detail,³ thanks to HP's unique Multi-Agent printing process
- Produce truly functional parts with optimal mechanical properties,⁴ faster¹
- Obtain predictable, reliable final printed parts that match your design⁵
- Access new future materials and uncover new applications thanks to the HP Multi Jet Fusion Open Platform

Breakthrough productivity

- Produce more parts per day with continuous printing and fast cooling¹
- Streamline your workflow with HP's automated materials preparation and post-processing station
- Cleaner experience with an enclosed Processing Station and materials not classified as hazardous⁶
- Rely on HP's world-class Technical Services and Support to maximize uptime and productivity
- Choose your ideal end-to-end solution from a range of printing and processing options

Lowest cost-per-part²

- Achieve lowest cost-per-part² and reduce operational costs, opening your doors to short-run manufacturing
- Benefit from a competitively-priced 3D printing solution²
- Optimize cost and part quality, with cost-efficient materials that offer industry-leading reusability⁷
- Plan production times more accurately and predictably, to increase your overall operational efficiency

For more information, please visit hp.com/go/3DPrint

HP Jet Fusion 3D 4200/3200 Printing Solution

Easy-to-use solution that scales with your business. Integrated **end-to-end process** that delivers both functional prototypes and final parts

Breakthrough speed up to **10 times faster¹** thanks to **HP's proprietary printing technologies** with 30 million drops per second across each inch of the working area

HP fusing and detailing agents work with HP Multi Jet Fusion technology and materials to deliver fine details and dimensional accuracy³

Accurate thermal control of every layer enables predictive corrections voxel by voxel for optimal mechanical properties⁴

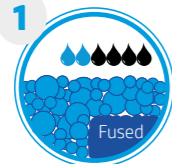
In-printer quality checks reported via a touchscreen help minimize errors and enable easy and accurate job progress tracking

HP SmartStream 3D Build Manager and Command Center: complete, easy-to-use in-box software solutions that streamline your workflow from design to final part

Lowest cost-per-part² and minimal powder wastage with **HP 3D High Reusability PA 12**—a strong, multi-purpose thermoplastic that optimizes cost and part quality⁷

Possibility to print using **different materials**. The HP Jet Fusion 3D External Tank allows the extraction of recycled material from the Processing Station so it can be replaced by a different material.

Accelerated **materials innovation** to drive new, high-performance materials thanks to **HP's Open Platform**



SOLUTION

PRINTER

SOFTWARE

MATERIALS

HP Jet Fusion 3D 4200/3200 Printer



HP Jet Fusion 3D Processing Station with Fast Cooling¹



Automated material mixing and loading systems help streamline your workflow and reduce labor time



No additional room for parts removal needed with **enclosed unpacking and material collection system**, including a laminar hood



The **HP Jet Fusion 3D Build Unit**—included within the printer—is moved on for cooling right after job completion allowing a **continuous printing** process and maximizing productivity¹



The **HP Jet Fusion 3D Fast Cooling Module¹** reduces cooling time resulting in faster¹ time-to-part and more parts ready within the same day



HP Technical Services and Support stand behind your business to maximize your uptime and productivity, with next-business-day onsite support⁸ and spare parts availability⁹

PROCESSING STATION

SERVICES & SUPPORT

Ordering information

	HP Jet Fusion 3D 4200 printing solution		HP Jet Fusion 3D 3200 printing solution	
Product	M0P44A	HP Jet Fusion 3D 4200 Printer	M0P41A	HP Jet Fusion 3D 3200 Printer
Accessories	M0P49A	HP Jet Fusion 3D 4200 Processing Station with Fast Cooling ¹	M0P42A	HP Jet Fusion 3D 3200 Processing Station
	M0P45A	HP Jet Fusion 3D Build Unit	M0P50A	HP Jet Fusion 3D 3200 Processing Station with Fast Cooling ¹
	M0P54B	HP Jet Fusion 3D External Tank 5 units Bundle	M0P45B	HP Jet Fusion 3D Build Unit
			M0P54B	HP Jet Fusion 3D External Tank 5 units Bundle
Original HP Printheads	F9K08A	HP 3D600 Printhead	F9K08A	HP 3D600 Printhead
Original HP Agents	V1Q60A	HP 3D600 3L Fusing Agent	V1Q60A	HP 3D600 3L Fusing Agent
	V1Q61A	HP 3D600 3L Detailing Agent	V1Q61A	HP 3D600 3L Detailing Agent
Other supplies	V1Q66A	HP 3D600 Cleaning Roll	V1Q66A	HP 3D600 Cleaning Roll
Original HP 3D materials	V1R10A	HP 3D High Reusability PA 12 30L ¹⁰ (13 kg)	V1R10A	HP 3D High Reusability PA 12 30L ¹⁰ (13 kg)
			V1R15A	HP 3D High Reusability PA 12 Bundle 12 units 360L (156 kg)
Service and support	U9EJ8E	HP Installation and Introduction to Basic Operation	U9EJ8E	HP Installation and Introduction to Basic Operation
	U9EL9E		U9EL8E	
		HP Support Contracts (Next Business Day Onsite, Annual)		HP Support Contracts (Next Business Day Onsite, Annual)
	U9EK4E	HP 3 year HP Next Business Day Onsite Support	U9EJ7E	HP 3 year HP Next Business Day Onsite Support
	U9EM5E		U9EM3E	
	U9EK7E	HP Operator Training	U9EK7E	HP Operator Training
	1MZZ3A	HP Jet Fusion 3D Printer Initial Maintenance kit	1MZZ3A	HP Jet Fusion 3D Printer Initial Maintenance kit
	1MZZ4A	HP Jet Fusion 3D Printer Yearly Maintenance kit	1MZZ4A	HP Jet Fusion 3D Printer Yearly Maintenance kit
	1MZZ5A	HP Jet Fusion 3D Post Processing Maintenance kit	1MZZ5A	HP Jet Fusion 3D Post Processing Maintenance kit

Technical specifications¹

HP Jet Fusion 3D 4200 Printer HP Jet Fusion 3D 3200 Printer

Printer performance	Technology	HP Multi Jet Fusion technology
	Effective building volume	380 x 284 x 371 mm (15 x 11.2 x 14.6 in)
	Building speed	3200 Printer: 2700 cm ³ /hr (165 in ³ /hr) ¹² 4200 Printer: 4300 cm ³ /hr (262 in ³ /hr) ¹³
	Layer thickness	3200 Printer: 0.08 mm (0.003 in) 4200 Printer: 0.07 to 0.1 mm (0.0027 to 0.004 in)
Dimensions (w x d x h)	Print resolution (x, y)	1200 dpi
	Printer	2210 x 1200 x 1448 mm (87 x 47 x 57 in)
	Shipping	2300 x 1325 x 2068 mm (91 x 52 x 81 in)
	Operating area	3700 x 3700 x 2500 mm (146 x 146 x 99 in)
Weight	Printer	750 kg (1653 lb)
	Shipping	945 kg (2083 lb)
Network¹⁴	Gigabit Ethernet (10/100/1000Base-T), supporting the following standards: TCP/IP, DHCP (IPv4 only), TLS/SSL	
Hard disk	2 TB (AES-128 encrypted, FIPS 140, disk wipe DoD 5220M)	
Software	Included software	HP SmartStream 3D Build Manager, HP SmartStream 3D Command Center
	Supported file formats	3mf, stl
	Certified third-party software	Autodesk® Netfabb® Engine for HP, Materialise Magics with Materialise Build Processor for HP Multi Jet Fusion
Power	Consumption	9 to 11 kW (typical)
	Requirements	Input voltage three phase 380-415 V (line-to-line), 30 A max, 50/60 Hz / 200-240 V (line-to-line), 48 A max, 50/60Hz
Certification	Safety	IEC 60950-1+A1+A2 compliant; United States and Canada (UL listed); EU (LVD and MD compliant, EN60950-1, EN12100-1, EN60204-1, and EN1010)
	Electromagnetic	Compliant with Class A requirements, including: USA (FCC rules), Canada (ICES), EU (EMC Directive), Australia (ACMA), New Zealand (RSM)
	Environmental	REACH
Warranty	One-year Services and Support coverage ¹⁵	

Eco Highlights



- Powders or agents are not classified as hazardous⁶
- Enclosed printing system and automated powder management, including post-processing, for a cleaner and more comfortable environment⁶
- Minimum waste thanks to high reusability of powder⁷
- Take back program for PHs¹⁶

Find out more about HP sustainable solutions at hp.com/ecosolutions

For more information, please visit hp.com/go/3DPrint



1. Fast Cooling enabled by HP Jet Fusion 3D Processing Station with Fast Cooling, available in July 2017. HP Post Processing Station with Fast Cooling accelerates parts cooling time versus recommended manufacturer time by SLS printer solutions from \$100,000 USD to \$300,000 USD, as tested in April 2016. FDM not applicable. Continuous printing requires an additional HP Jet Fusion 3D Build Unit (standard printer configuration includes one HP Jet Fusion 3D Build Unit). Based on internal testing and simulation, HP Jet Fusion 3D average printing time is up to 10x faster than FDM & SLS printer solutions from \$100,000 USD to \$300,000 USD on market as of April 2016. Testing variables: Part Quantity-1 full build chamber of parts from HP Jet Fusion 3D at 20% of packing density vs same number of parts on above-mentioned competitive devices; Part Size 20 g; Layer thickness: 0.1 mm/0.004 inches.
2. Based on internal testing and public data, HP Jet Fusion 3D average printing cost-per-part is half the cost of comparable FDM and SLS printer solutions from \$100,000 USD to \$300,000 USD on market as of April 2016. Cost analysis based on: standard solution configuration price, supplies price, and maintenance costs recommended by manufacturer. Cost criteria: printing 1 build chamber per day/ 5 days per week over 1 year of 30-gram parts at 10% packing density using the powder reusability ratio recommended by manufacturer.
3. Based on dimensional accuracy of ± 0.2 mm/0.008 inches, measured after sand blasting. See hp.com/go/3Dmaterials for more information on materials specifications.
4. Based on the following mechanical properties: Tensile strength at 45-50 Mpa (XYZ), Modulus 1600-1900 Mpa (XYZ). ASTM standard tests with PA12 material. See hp.com/go/3Dmaterials for more information on materials specifications.
5. Within allowable margin of error. Based on dimensional accuracy of ± 0.2 mm/0.008 inches, measured after sand blasting. See hp.com/go/3Dmaterials for more information on

HP Jet Fusion Processing Station with Fast Cooling¹ HP Jet Fusion Processing Station

Features	Processing Station (Only compatible with the HP Jet Fusion 3200 Printer)	Automated mixing, sieving, and loading; manual unpacking
	Processing Station with Fast Cooling¹ (Compatible with the HP Jet Fusion 3200 and 4200 Printers)	Automated mixing, sieving, and loading; semi-manual unpacking; fast cooling; external storage tank; compatible with high-capacity material cartridges
Dimensions (w x d x h)	Processing Station	1926 x 1571 x 2400 mm (75.8 x 61.9 x 94.5 in)
	Processing Station with Fast Cooling¹	3121 x 1571 x 2400 mm (122.9 x 61.9 x 94.5 in)
	Shipping	
	Processing Station	2384 x 1176 x 2180 mm (93.9 x 46.3 x 85.8 in)
Processing Station with Fast Cooling¹		3499 x 1176 x 2180 mm (137.8 x 46.3 x 85.8 in)
	Operating area	
Processing Station		2126 x 2745 x 2500 mm (83.7 x 108.1 x 99 in)
	Processing Station with Fast Cooling¹	3321 x 3071 x 2500 mm (130.7 x 120.9 x 99 in)
Weight	Processing station	470 kg (1036 lb)
	Processing station (loaded)	830 kg (1830 lb)
	Processing Station with Fast Cooling¹	480 kg (1058 lb)
	Processing Station with Fast Cooling¹ (loaded)	810 kg (1786 lb)
	Shipping	
	Processing Station:	550 kg (1213 lb)
Processing Station with Fast Cooling¹		620 kg (1367 lb)
	Power	
Consumption		2.6 kW (typical)
	Requirements	Input voltage single phase 200-240 V (line-to-line), 19 A max, 50/60Hz or 220-240 V (line-to-neutral), 14 A max, 50Hz
Certification	Safety	UL 2011, UL508A, NFPA, C22.2 NO. 13-14 compliant; United States and Canada (UL listed); EU (MD compliant, EN 60204-1, EN 12100-1 and EN 1010)
	Electromagnetic	Compliant with Class A requirements, including: USA (FCC rules), Canada (ICES), EU (EMC Directive), Australia (ACMA), New Zealand (RSM)
	Environmental	REACH
Warranty	One-year Services and Support coverage ¹⁵	

6. The term "cleaner" does not refer to any indoor air quality requirements and/or consider related air quality regulations or testing that may be applicable. The HP powder and agents do not meet the criteria for classification as hazardous according to Regulation (EC) 1272/2008 as amended.
7. HP Jet Fusion 3D print solution with HP 3D High Reusability PA 12 has the highest post-production surplus powder reusability with 80% reusability vs any other powder based 3DP technology using PA 12 material. Consistent performance with only 20% powder refresh rate.
8. Within warranty or Care Pack coverage.
9. Next-business-day parts availability in most countries.
10. 30L refers to the materials container size and not the actual materials volume.
11. For latest technical specifications, please visit hp.com/go/3Dprint.
12. Based on 0.08-mm (0.003-in) layer thickness and 10 sec/layer.
13. Based on 0.1-mm (0.004-in) layer thickness and 8 sec/layer.
14. The HP Jet Fusion 3D Printing Solution should be connected to the HP Cloud in order to guarantee the correct functioning of the printer and to offer better support.
15. Only available in certain countries and subject to Terms and Conditions of HP Limited Warranty and/or Service Agreement. Please consult with your local sales representatives for further details.
16. Printing supplies eligible for recycling vary by printer. Visit hp.com/recycle to see how to participate and for HP Planet Partners program availability; program may not be available in your area. Where this program is not available, and for other consumables not included in the program, consult your local waste authorities on appropriate disposal.

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4AA6-4892ENE, Rev. 3, February 2017

This is an HP Indigo digital print.

