



# SAFETY DATA SHEET

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Trade name or designation of the mixture** V1R10Series  
**Registration number** -  
**Synonyms** None.  
**Issue date** 11-Sep-2016  
**Version number** 03  
**Revision date** 06-Dec-2016  
**Supersedes date** 27-Sep-2016

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** 3D Printing

**Uses advised against** None known.

### Company identification

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## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

### 2.2. Label elements

#### Label according to Regulation (EC) No. 1272/2008 as amended

**Contains:** Polyamide  
**Hazard pictograms** None.  
**Signal word** None.  
**Hazard statements** The mixture does not meet the criteria for classification.

#### Precautionary statements

**Prevention** Not available.  
**Response** Not available.  
**Storage** Not available.  
**Disposal** Not available.

#### Supplemental label information

None.

### 2.3. Other hazards

Complete toxicity data are not available for this specific formulation.

Dust may form an explosive mixture in the atmosphere.

This preparation contains no component classified as Persistent, Bioaccumulative, and Toxic (PBT) or very Persistent and very Bioaccumulative (vPvB) as defined under Regulation (EC) 1907/2006.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

**General information**

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Polyamide	90-100	Proprietary	-	-	
<b>Classification:</b>	-				

**SECTION 4: First aid measures****General information**

Risk of skin burn caused by hot melt.  
Do not leave the victim unattended.  
Remove victim immediately from source of exposure.  
Victim to lie down in the recovery position, cover and keep him warm.

**4.1. Description of first aid measures****Inhalation**

Move to fresh air. If irritation persists, consult a physician.

**Skin contact**

If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn.

**Eye contact**

Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not rub eyes.

**Ingestion**

If ingestion of a large amount does occur, seek medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Not available.

**4.3. Indication of any immediate medical attention and special treatment needed**

Provide general supportive measures and treat symptomatically.

**SECTION 5: Firefighting measures****General fire hazards**

Not available.

**5.1. Extinguishing media****Suitable extinguishing media**

CO2, water, dry chemical, or foam

**Unsuitable extinguishing media**

high volume water jet

**5.2. Special hazards arising from the substance or mixture**

Not available.

**5.3. Advice for firefighters****Special protective equipment for firefighters**

Not available.

**Special fire fighting procedures**

Not available.

**Specific methods**

None established.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures****For non-emergency personnel**

Wear a dust mask if dust is generated above exposure limits. Wear appropriate personal protective equipment.

**For emergency responders**

Not available.

**6.2. Environmental precautions**

Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

**6.3. Methods and material for containment and cleaning up**

Dike the spilled material, where this is possible.

**6.4. Reference to other sections**

Not available.

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## SECTION 7: Handling and storage

<b>7.1. Precautions for safe handling</b>	Avoid dust formation. Avoid contact with skin, eyes and clothing. Provide for appropriate exhaust ventilation and dust collection at machinery. In case of thermal processing, provide for extraction of the vapors of adequate ventilation. In thermal processing: Risk of skin burns
<b>7.2. Conditions for safe storage, including any incompatibilities</b>	Keep out of the reach of children. Keep away from excessive heat or cold. Store in closed original container in a dry place. Advice on common storage: Observe prohibition against storing together. Stable under recommended storage conditions.
<b>7.3. Specific end use(s)</b>	Not available.

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## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

<b>Occupational exposure limits</b>	No exposure limits noted for ingredient(s).
<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Recommended monitoring procedures</b>	Not available.
<b>Derived no-effect level (DNEL)</b>	Not available.
<b>Predicted no effect concentrations (PNECs)</b>	Not available.
<b>Exposure guidelines</b>	Adequate ventilation should be provide for the areas where printing is performed. ANSI/ASHRAE Standard 62.1-2013 provides guidelines to ensure acceptable air quality in the workspace.  TRGS 900: Dust, respirable fraction 1.25mg/m3; Dust, inhalable fraction 10mg/m3.  DFG MAK: Granular bio-durable dusts, respirable fraction 0.3mg/m3; Dust, inhalable fraction 4mg/m3

### 8.2. Exposure controls

**Appropriate engineering controls** Adequate ventilation should be provided so that exposure limits are not exceeded.

### Individual protection measures, such as personal protective equipment

<b>General information</b>	Use personal protective equipment to minimize exposure to skin and eye.
<b>Eye/face protection</b>	Not available.
<b>Skin protection</b>	
- <b>Hand protection</b>	Not available.
- <b>Other</b>	Not available.
<b>Respiratory protection</b>	Not available.
<b>Thermal hazards</b>	Not available.
<b>Hygiene measures</b>	Handle in accordance with good industrial hygiene and safety practice.
<b>Environmental exposure controls</b>	Not available.

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## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	powder
<b>Physical state</b>	Not available.
<b>Color</b>	White.
<b>Odor</b>	Not available.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	363.2 - 368.6 °F (184 - 187 °C)
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.

**Upper/lower flammability or explosive limits**

**Flammability limit - lower (%)** Not available.

**Flammability limit - upper (%)** Not available.

**Vapor pressure** Not available.

**Vapor density** Not available.

**Relative density** 1 - 1.2

**Solubility(ies)**

**Solubility (water)** Not available.

**Solubility (other)** Not available.

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

**Explosive properties** Not available.

**Oxidizing properties** Not determined

**9.2. Other information** EU Directive 92/69/EEC, Flammability Regulation (EC) No. 440/2008 - Test A10 Flammability (Solids): Not Readily Combustible Solid of Division 4.1. Not Classified as a Flammable Solid.

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**SECTION 10: Stability and reactivity**

**10.1. Reactivity** Not available.

**10.2. Chemical stability** Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions** Will not occur.

**10.4. Conditions to avoid** Thermal decomposition can take place above 350 °C.  
Minimum ignition temperature 400

**10.5. Incompatible materials** None known.

**10.6. Hazardous decomposition products** Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

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**SECTION 11: Toxicological information**

**General information** Not available.

**11.1. Information on toxicological effects**

**Acute toxicity** Based on available data, the classification criteria are not met.

**Skin corrosion/irritation** Based on available data, the classification criteria are not met.

**Serious eye damage/eye irritation** Based on available data, the classification criteria are not met.

**Respiratory sensitization** Based on available data, the classification criteria are not met.

**Skin sensitization** Based on available data, the classification criteria are not met.

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.

**Reproductive toxicity** Based on available data, the classification criteria are not met.

**Specific target organ toxicity - single exposure** Based on available data, the classification criteria are not met.

**Specific target organ toxicity - repeated exposure** Based on available data, the classification criteria are not met.

**Aspiration hazard** Based on available data, the classification criteria are not met.

**Mixture versus substance information** Not available.

**Other information** Complete toxicity data are not available for this specific formulation  
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

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**SECTION 12: Ecological information**

**Aquatic toxicity** Not established.

<b>12.1. Toxicity</b>	This preparation contains no substance considered to be very persistent nor very bioaccumulating (vPvB).
<b>12.2. Persistence and degradability</b>	Not available.
<b>12.3. Bioaccumulative potential</b>	Not available.
<b>Partition coefficient n-octanol/water (log Kow)</b>	Not available.
<b>Bioconcentration factor (BCF)</b>	Not available.
<b>12.4. Mobility in soil</b>	Not available.
<b>12.5. Results of PBT and vPvB assessment</b>	Not a PBT or vPvB substance or mixture.
<b>12.6. Other adverse effects</b>	Not available.

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## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

<b>Residual waste</b>	Not available.
<b>Contaminated packaging</b>	Not available.
<b>EU waste code</b>	Not available.
<b>Disposal methods/information</b>	Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

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## SECTION 14: Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

### ADR

Not regulated as dangerous goods.

**Further information** Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

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## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I**

Not listed.

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II**

Not listed.

**Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended**

Not listed.

**Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry**

Not listed.

**Regulation (EC) No. 1907/2006, REACH Article 59(1) Candidate List as currently published by ECHA**

Not listed.

## Authorizations

### Regulation (EC) No. 143/2011 Annex XIV Substances Subject to Authorization

Not listed.

## Restrictions on use

### Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

### Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work

Not regulated.

### Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding

Not regulated.

## Other EU regulations

### Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances

Not regulated.

### Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Not regulated.

### Directive 94/33/EC on the protection of young people at work

Not regulated.

## Other regulations

All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

## Other information

This Safety Data Sheet complies with the requirements of Regulation (EU) 2015/830. Classification according to Regulation (EC) No 1272/2008 as amended.

Specific Provisions: Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC (in the amended version OJ L 396 from 29.05.2007 page 3 with further rectifications and amendments).

## National regulations

Not available.

### 15.2. Chemical safety assessment

See attached SUMI or GEIS document, if applicable.

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## SECTION 16: Other information

### References

Not available.

### Information on evaluation method leading to the classification of mixture

Not available.

### Issue date

11-Sep-2016

### Revision information

9. Physical & Chemical Properties: Multiple Properties  
SECTION 9: Physical and chemical properties: 9.2. Other information

### Training information

Not available.

### Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

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## Explanation of abbreviations

<b>ACGIH</b>	American Conference of Governmental Industrial Hygienists
<b>CAS</b>	Chemical Abstracts Service
<b>CERCLA</b>	Comprehensive Environmental Response Compensation and Liability Act
<b>CFR</b>	Code of Federal Regulations
<b>COC</b>	Cleveland Open Cup
<b>DOT</b>	Department of Transportation
<b>EPCRA</b>	Emergency Planning and Community Right-to-Know Act (aka SARA)
<b>IARC</b>	International Agency for Research on Cancer
<b>NIOSH</b>	National Institute for Occupational Safety and Health
<b>NTP</b>	National Toxicology Program
<b>OSHA</b>	Occupational Safety and Health Administration
<b>PEL</b>	Permissible Exposure Limit
<b>RCRA</b>	Resource Conservation and Recovery Act
<b>REC</b>	Recommended
<b>REL</b>	Recommended Exposure Limit
<b>SARA</b>	Superfund Amendments and Reauthorization Act of 1986
<b>STEL</b>	Short-Term Exposure Limit
<b>TCLP</b>	Toxicity Characteristics Leaching Procedure
<b>TLV</b>	Threshold Limit Value
<b>TSCA</b>	Toxic Substances Control Act
<b>VOC</b>	Volatile Organic Compounds
<b>List of abbreviations</b>	Not available.