



SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture V1Q64Series
Registration number -
Synonyms None.
Issue date 11-Mar-2017
Version number 01

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses 3D Printing
Uses advised against None known.

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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: 1,2-Benzisothiazolin-3-one, 2,4,7,9-Tetramethyl-5-decyne-4,7-diol, 2-methyl-2h-isothiazol-3-one, 2-pyrrolidone, Water
Hazard pictograms None.
Signal word None.
Hazard statements The mixture does not meet the criteria for classification.

Precautionary statements

Prevention Not available.
Response Not available.
Storage Not available.
Disposal Not available.

Supplemental label information Contains 1,2-Benzisothiazolin-3-one, 2-Methyl-2H-isothiazol-3-one, and 2,4,7,9-tetramethyl-5-decyn-4,7-diol. May produce an allergic reaction.

2.3. Other hazards

Complete toxicity data are not available for this specific formulation.

Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Water	80-90	7732-18-5 231-791-2	-	-	
Classification:	-				
2-pyrrolidone	<5	616-45-5 210-483-1	01-2119475471-37-XXXX	-	
Classification:	Eye Irrit. 2;H319				
2,4,7,9-Tetramethyl-5-decyne-4,7-diol	<1	126-86-3 204-809-1	-	-	
Classification:	Skin Sens. 1B;H317, Eye Dam. 1;H318, Aquatic Chronic 3;H412				
1,2-Benzisothiazolin-3-one	<0.1	2634-33-5 220-120-9	-	613-088-00-6	
Classification:	Acute Tox. 4;H302, Skin Irrit. 2;H315, Skin Sens. 1;H317, Eye Dam. 1;H318, Aquatic Acute 1;H400, Aquatic Chronic 2;H411				
2-methyl-2h-isothiazol-3-one	<0.1	2682-20-4 220-239-6	-	-	
Classification:	Acute Tox. 3;H311, Skin Corr. 1B;H314, Skin Sens. 1;H317, Eye Dam. 1;H318, STOT SE 3;H335, Aquatic Acute 1;H400				

Composition comments This ink supply contains an aqueous ink formulation.

SECTION 4: First aid measures

General information Not available.

4.1. Description of first aid measures

Inhalation Move to fresh air. If symptoms persist, get medical attention.

Skin contact Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion If ingestion of a large amount does occur, seek medical attention.

4.2. Most important symptoms and effects, both acute and delayed Not available.

4.3. Indication of any immediate medical attention and special treatment needed Not available.

SECTION 5: Firefighting measures

General fire hazards Not available.

5.1. Extinguishing media

Suitable extinguishing media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media None known.

5.2. Special hazards arising from the substance or mixture Not available.

5.3. Advice for firefighters

Special protective equipment for firefighters Not available.

Special fire fighting procedures	Not available.
Specific methods	None established.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	Wear appropriate personal protective equipment.
For emergency responders	Not available.

6.2. Environmental precautions Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

6.3. Methods and material for containment and cleaning up Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

6.4. Reference to other sections For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling Avoid contact with skin, eyes and clothing.

7.2. Conditions for safe storage, including any incompatibilities Keep out of the reach of children. Keep away from excessive heat or cold.

7.3. Specific end use(s) Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Recommended monitoring procedures	Not available.

Derived no-effect level (DNEL)

Components	Type	Route	Value	Form
2,4,7,9-Tetramethyl-5-decyne-4,7-diol (CAS 126-86-3)	Consumers	Dermal	0.75 mg/kg	Systemic short term
		Dermal	0.25 mg/kg	Systemic long term
		Inhalation	1.29 mg/m ³	Systemic short term
		Inhalation	0.43 mg/m ³	Systemic long term
		Oral	0.75 mg/kg	Systemic short term
	Workers	Oral	0.25 mg/kg	Systemic long term
		Dermal	1.5 mg/kg	Systemic short term
		Dermal	0.5 mg/kg	Systemic long term
		Inhalation	5.28 mg/m ³	Systemic short term
		Inhalation	1.76 mg/m ³	Systemic long term
2-pyrrolidone (CAS 616-45-5)	Consumers	Dermal	6 mg/kg bw/d	Systemic long term
		Dermal	167 mg/kg bw/d	Systemic acute short term
		Inhalation	17.1 mg/m ³	Systemic long term
	Workers	Oral	5.2 mg/kg bw/d	Systemic long term
		Oral	33.3 mg/kg bw/d	Systemic acute short term
		Dermal	277 mg/kg bw/d	Systemic acute short term
		Dermal	10 mg/kg bw/d	Systemic long term
		Inhalation	57.8 mg/m ³	Systemic long term

Predicted no effect concentrations (PNECs)

Components	Type	Route	Value	Form
2,4,7,9-Tetramethyl-5-decyne-4,7-diol (CAS 126-86-3)	Not applicable	Freshwater	0.04 mg/l	
		Intermittent	0.4 mg/l	Releases
		Marine water	0.004 mg/l	
		Sediment	0.32 mg/kg	Freshwater
		Sediment	0.032 mg/kg	Marine water

Components	Type	Route	Value	Form
2-pyrrolidone (CAS 616-45-5)	Not applicable	Soil	0.028 mg/kg	Sewage Treatment Plant
		STP	7 mg/l	
		Freshwater	0.5 mg/l	Releases
		Intermittent	0.5 mg/l	
		Marine water	0.05 mg/l	
		Sediment	0.4205 mg/kg	Freshwater
		Soil	0.0612 mg/kg	Sewage Treatment Plant
STP	10 mg/l			

Exposure guidelines Exposure limits have not been established for this product.

8.2. Exposure controls

Appropriate engineering controls Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment to minimize exposure to skin and eye.

Eye/face protection Not available.

Skin protection

- **Hand protection** Not available.

- **Other** Not available.

Respiratory protection Not available.

Thermal hazards Not available.

Hygiene measures Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls Not available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Liquid.

Color Black.

Odor Not available.

Odor threshold Not available.

pH 9.2

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point > 230.0 °F (> 110.0 °C)

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Solubility (other) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Explosive properties Not available.

Oxidizing properties Not determined

9.2. Other information

VOC (Weight %) < 145 g/l VOC Method 24/ASTM D403-93

SECTION 10: Stability and reactivity

10.1. Reactivity Not available.

10.2. Chemical stability Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions Will not occur.

10.4. Conditions to avoid Not available.

10.5. Incompatible materials Incompatible with strong bases and oxidizing agents.

10.6. Hazardous decomposition products Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

SECTION 11: Toxicological information

General information Not available.

11.1. Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met. Not classified as an irritant according to, OECD 405.

Respiratory sensitization Based on available data, the classification criteria are not met.

Skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Components	Species	Test Results
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2-pyrrolidone (CAS 616-45-5)

Acute

Oral

LD50

Guinea pig

6500 mg/kg

Rat

6500 mg/kg

Mixture versus substance information Not available.

Other information Complete toxicity data are not available for this specific formulation

SECTION 12: Ecological information

12.1. Toxicity

Components	Species	Test Results
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1,2-Benzisothiazolin-3-one (CAS 2634-33-5)

Aquatic

Fish

LC50

Bleak (*Alburnus alburnus*)

8 - 13 mg/l, 96 hours

2-pyrrolidone (CAS 616-45-5)

Aquatic

Crustacea

EC50

Water flea (*Daphnia pulex*)

13.21 mg/l, 48 hours

12.2. Persistence and degradability Not available.

12.3. Bioaccumulative potential Not available.

**Partition coefficient
n-octanol/water (log Kow)**

2-pyrrolidone -0.85

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil Not available.

**12.5. Results of PBT
and vPvB
assessment** Not a PBT or vPvB substance or mixture.

12.6. Other adverse effects Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Not available.

Contaminated packaging Not available.

EU waste code Not available.

**Disposal
methods/information** Do not dispose of together with general office waste. Do not allow this material to drain into
sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental
Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

SECTION 14: Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

ADR

Not regulated as dangerous goods.

Further information Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I

Not listed.

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(1) Candidate List as currently published by ECHA

Not listed.

Authorizations

Regulation (EC) No. 143/2011 Annex XIV Substances Subject to Authorization

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work

Not regulated.

Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding

Not regulated.

Other EU regulations

Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances

Not regulated.

Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

1,2-Benzisothiazolin-3-one (CAS 2634-33-5)

Directive 94/33/EC on the protection of young people at work

1,2-Benzisothiazolin-3-one (CAS 2634-33-5)

Other regulations

All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

Other information

This Safety Data Sheet complies with the requirements of Regulation (EU) 2015/830. Classification according to Regulation (EC) No 1272/2008 as amended.

Specific Provisions: Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC (in the amended version OJ L 396 from 29.05.2007 page 3 with further rectifications and amendments).

National regulations

Not available.

15.2. Chemical safety assessment

See attached SUMI or GEIS document, if applicable.

SECTION 16: Other information

References

Not available.

Information on evaluation method leading to the classification of mixture

Not available.

Issue date

11-Mar-2017

Revision information

None.

Training information

Not available.

Disclaimer

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Manufacturer information

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Explanation of abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS	Chemical Abstracts Service
CERCLA	Comprehensive Environmental Response Compensation and Liability Act
CFR	Code of Federal Regulations
COC	Cleveland Open Cup
DOT	Department of Transportation
EPCRA	Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
RCRA	Resource Conservation and Recovery Act
REC	Recommended
REL	Recommended Exposure Limit
SARA	Superfund Amendments and Reauthorization Act of 1986
STEL	Short-Term Exposure Limit
TCLP	Toxicity Characteristics Leaching Procedure
TLV	Threshold Limit Value
TSCA	Toxic Substances Control Act
VOC	Volatile Organic Compounds
List of abbreviations	Not available.