

Technical Data Sheet

Chemical Name:

High Impact Polystyrene

Main Applications:

Concept modeling, Educational projects, Design objects.

Description:

HIPS is as easy to print as ABS, although much less likely to warp, which makes it another great alternative to classic PLA for models requiring higher impact resistance.

Key Aspects:

The material is a good electrical insulator, and can be sanded and painted with acrylic paints. It can be used as a dissolvable support material for ABS (soluble with limonene, citric acid). Ideal for printing in conjunction with ABS because it has a similar strength and stiffness profile to ABS which means they complement each other well.

Certifications:

Our HIPS has been approved by the FDA.

Diameter:

1.75 mm, 2.85 mm

Meters per 750 g:

294.163 / 110.911

Weight:

750 g

Weight per meters:

2.55 / 6.76 g

Density:

1,06

Meters per kg:

392.218 / 147.881

Color Information:

Color:

Black
Blue
Red
White

PANTONE:

6C
2935 C
485 C
11-4001

Printing Settings

Printing Temperature	230-250°C
Density (g/cc)	1.04
Build Plate Temperature	Required 70-90°C
Cooling Fans	OFF

Mechanical Properties

Typical value

ASTM Method

Tensile Stress at Yield:	2.5000	D 638
Tensile Strength:	7.290 (50)	D 638
Tensile Elongation %:	3.31	D 638
Izod Impact Strength, Notched (at 23°C):	1.7	D 256
Elongation:	>50%	-
Flow Index:	80-90	E 2092
Heat Distortion:	89 °C	D 648

Physical Properties

Typical value

ASTM Method

Density:	1.06	D 792
Vicat Softening Temperature:	90 °C	D 1525
Water Absorption:	0.03	D 570



Warning:

This product can expose you to chemicals, which are known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov

Disclaimer:

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